Monday, 7/9/2007 2:29:21 PM Kim Johnston **Process Sheet** : LOCKNUT : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer : 33423 Job Number **Estimate Number** : NIA : D30153 Part Number P.O. Number . D3015 REV. B **Drawing Number** : 7/9/2007 This Issue : N/A Project Number : NC Prsht Rev. **PURCHASED PARTS Drawing Revision** NIIA Type First Issue NA : 30169 Material **Previous Run** 200 Um: Each Qty: : 7/16/2007 **Due Date** Written By Checked & Approved By New Issue Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: **PURCHASING** 1.0 PG CL07107110 Comment: PURCHASING Issue P/O: 4129 Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNC516S1 Material release note required 2.0 PFSLNNC516S1 Lock Nut Comment: Qty.: 1.0000 Each(s)/Unit Total: 200 0000 Each(s) LOCKNUT Ŋυ. 3.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached DIMENSIONAL CHECK QC6 4.0 Comment: DIMENSIONAL CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock 700 Location:

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Form_mrocess

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A: <u> </u>	<u>)</u> Date: <u>∠</u>	9107/03
			QA:	N/C Close	d:	_ Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
		Description of NC		Corrective Action Section E	Verification		Approval							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector						

NOTE: Date & initial all entries

Date:

Monday, 7/9/2007 2:29:21 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 33423

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Sec. 1



07.07.16

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

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Dart Ae	rospace	Ltd							
W/O:			V	ORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		Description of NC		Corrective Action Section B		Verifi	cation	Approval	Approval
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NOTE: Date & initial all entries

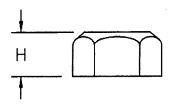




DESIG	DRAWN BY		SPACE LTD INTARIO, CANADA
CHECK	ED APPROVED	DRAWING NO.	REV. B
~	THE I THE	D3015	SHEET 1 OF 1
DATE		TITLE	SCALE
03.0	7.15	LOCKNUT	NTS
Α	01.05.03	NEW ISSUE	
В	03.07.1	5 ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
	,	Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

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